



Stamping Scrap Systems

MAYFRAN STAMPING CONVEYOR SYSTEMS KEEP SCRAP MOVING

Lets face it, inefficient scrap removal in a stamping plant cannot be tolerated. Your presses are in constant use, perhaps even 24/7. With that kind of production rate, you want assurance that your scrap handling system keeps up with the demand. This is where Mayfran comes in. Mayfran engineers have been designing innovative, efficient and durable scrap handling systems for more than a half century.

The heart of any Mayfran stamping conveyor is a tough hinged steel belt. Precision die-formed from carbon steel to close tolerances, each hinge features a full-length tube sleeve over the belt pin to provide greater strength and longer life. Dimpled pan surfaces minimize scrap carryover. Interlocking side wings prevent material spillage. Hardened steel alloy pins assure long chain life. Impact shoes, attached to the underside of the pan, transfer surge loads into the specially designed frame to protect the belt and prevent it from bending beyond its elastic limits.



Mayfran offers two basic types of frames for stamping applications. The rugged fabricated frame supports the steel belt on ASCE rails for heavy loads and longer service life. Frames are welded and braced with impact rails at all loading areas. The open frame design with removable skirts and side guards simplifies maintenance and serviceability.

Incorporate one of the many custom-designed platforms, stairs, bins, chutes, loose scrap distribution systems and monitoring systems for a complete stamping scrap system unmatched by any other conveyor manufacturer in the world.





Scrap load-outs specifically designed for truck trailers or roll-off bins.



Under-the-floor collector conveyors collect scrap from the presses and discharge it onto branch conveyors for elevation to loading points outside the plant.





Serving Global Markets



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